

FIG. 1  
(PRIOR ART)

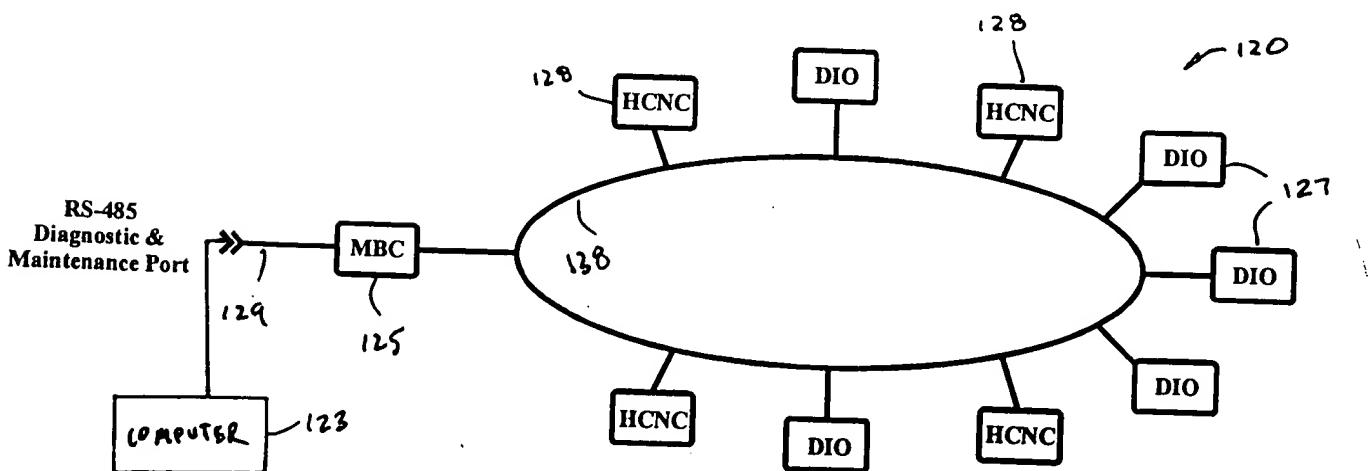


FIG. 2  
(PR1 R ART)

### PLC CONTROL CPU MULTIPLEX SYSTEM

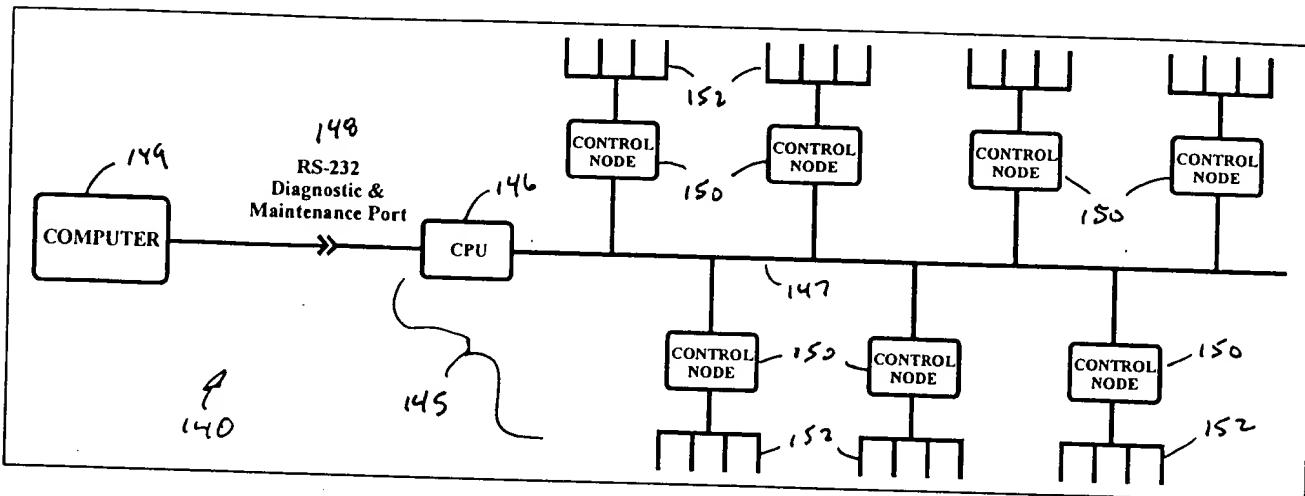


FIG. 3  
(PRIOR ART)

### NETWORK CONTROLLED MULTIPLEX SYSTEM

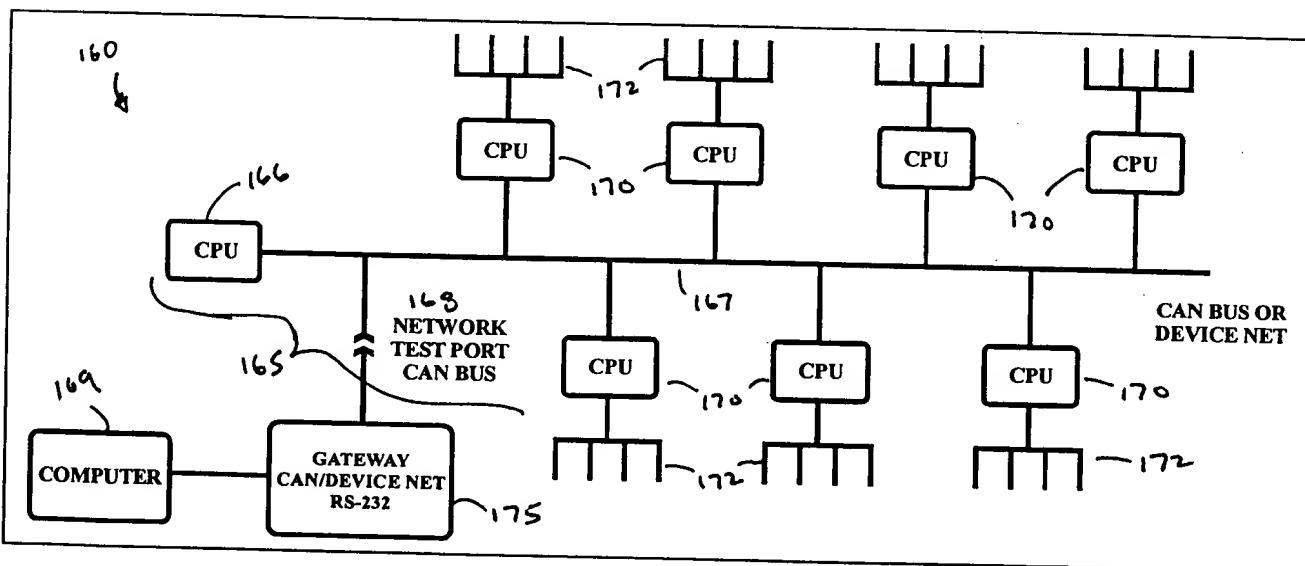


FIG. 4  
(PRIOR ART)

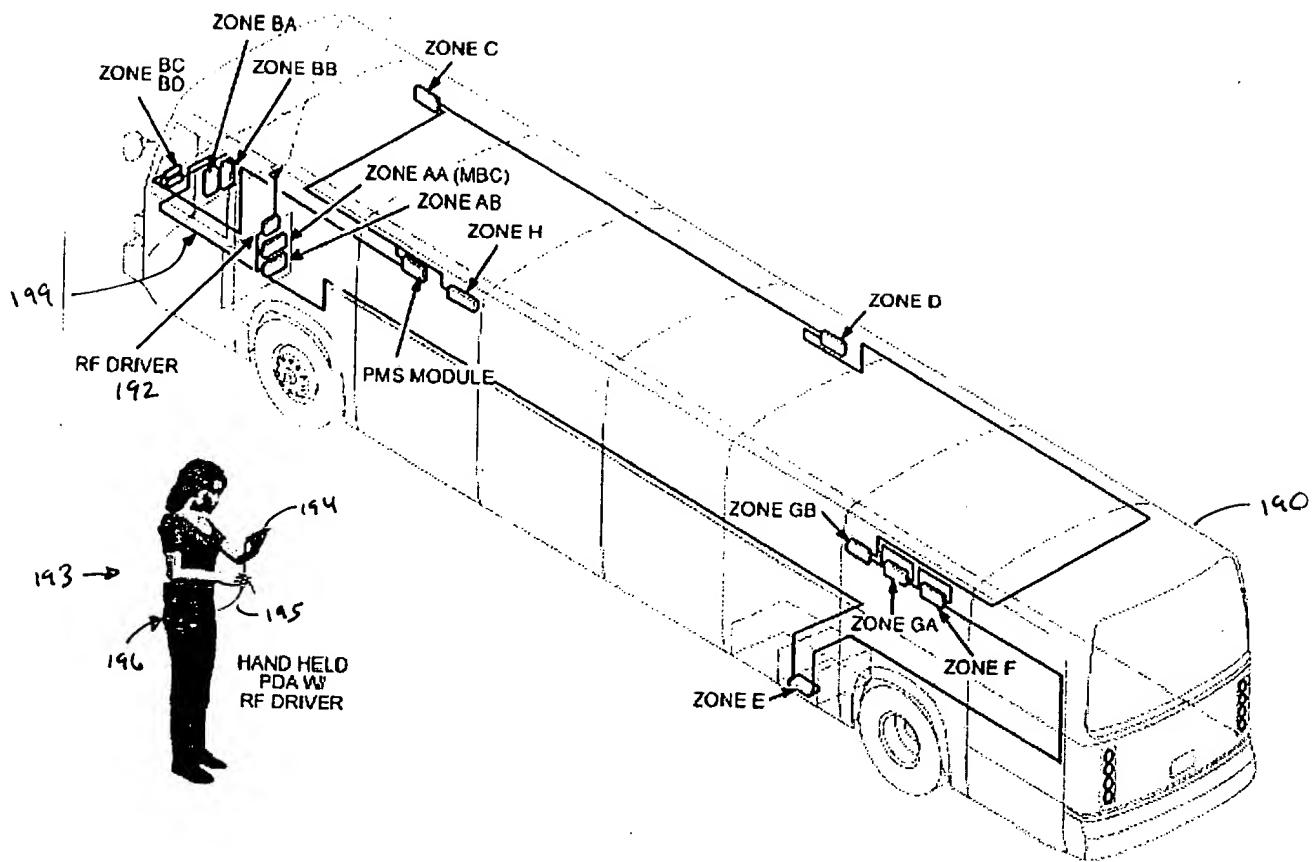


FIG. 5

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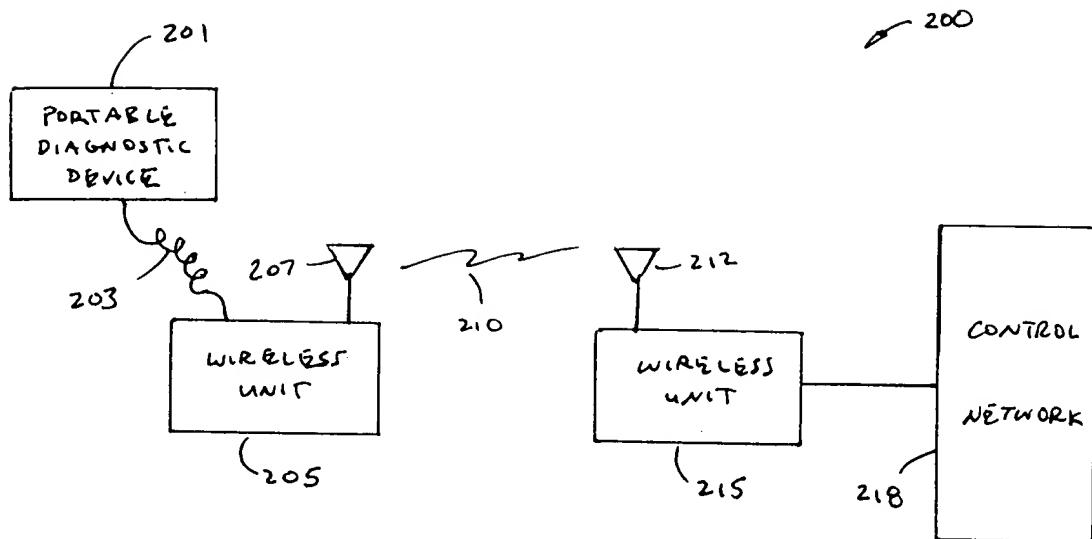


FIG. 6

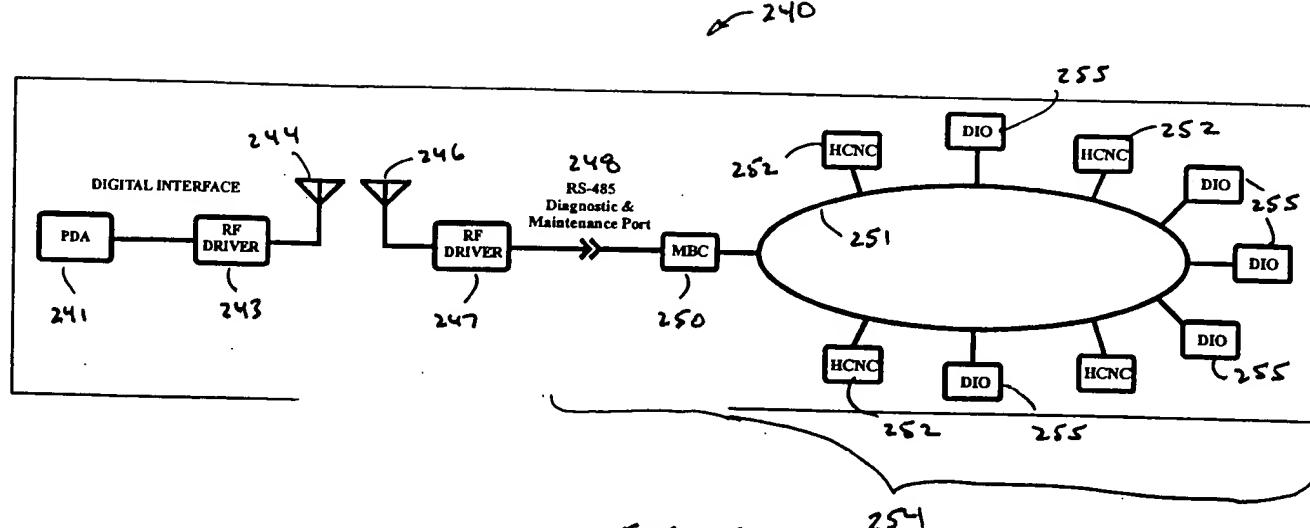


FIG. 7

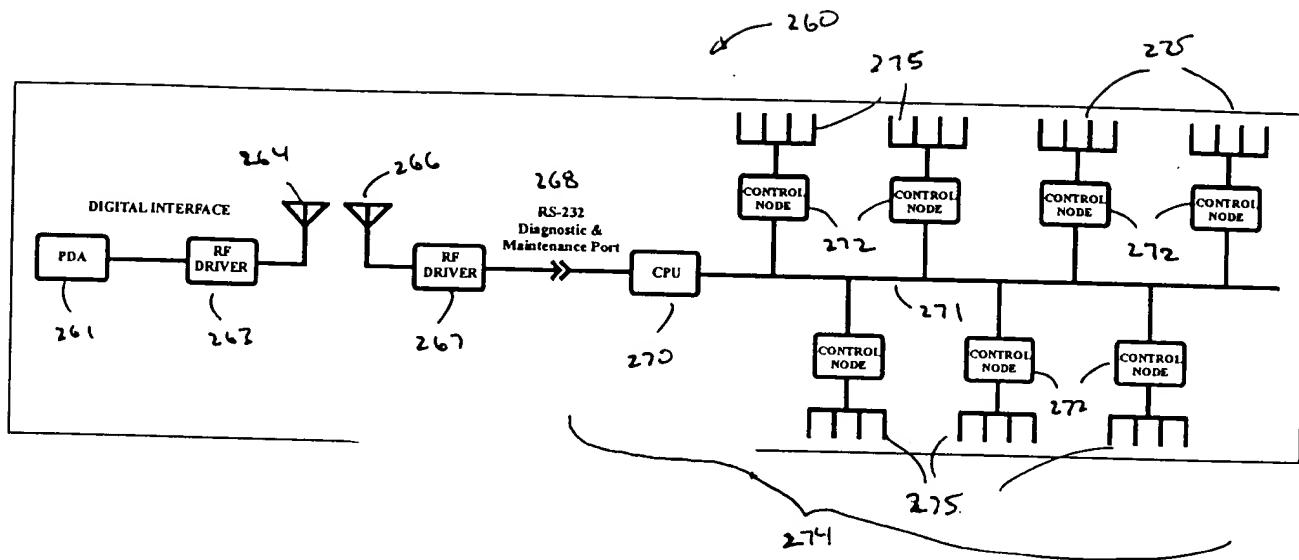


FIG. 8

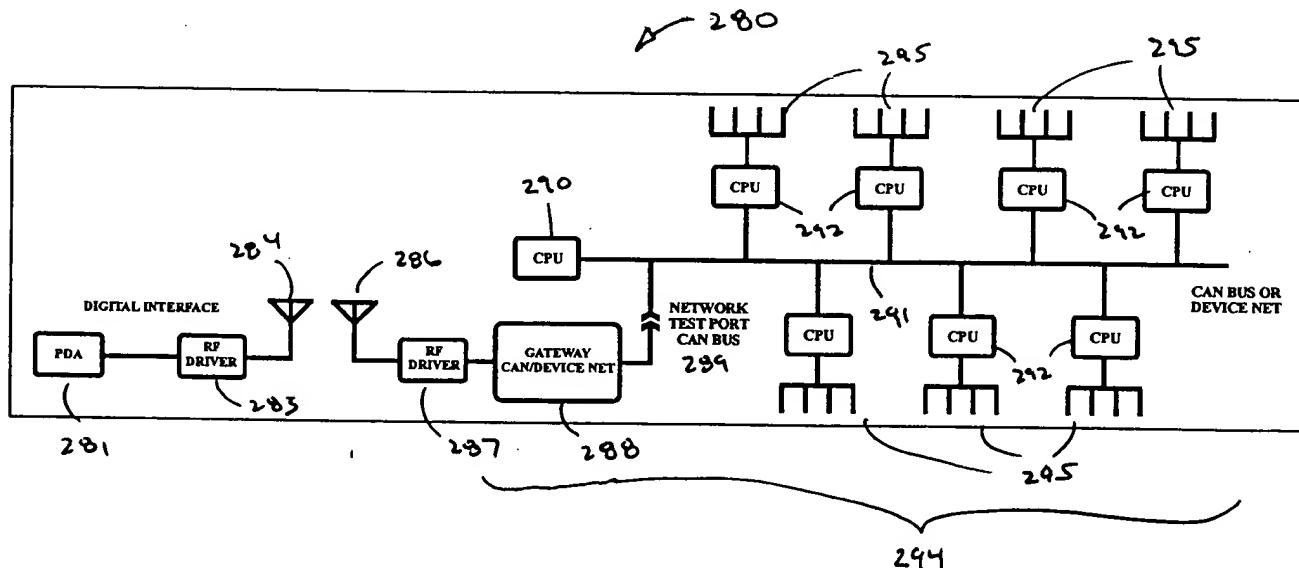


FIG. 9

00000000000000000000000000000000

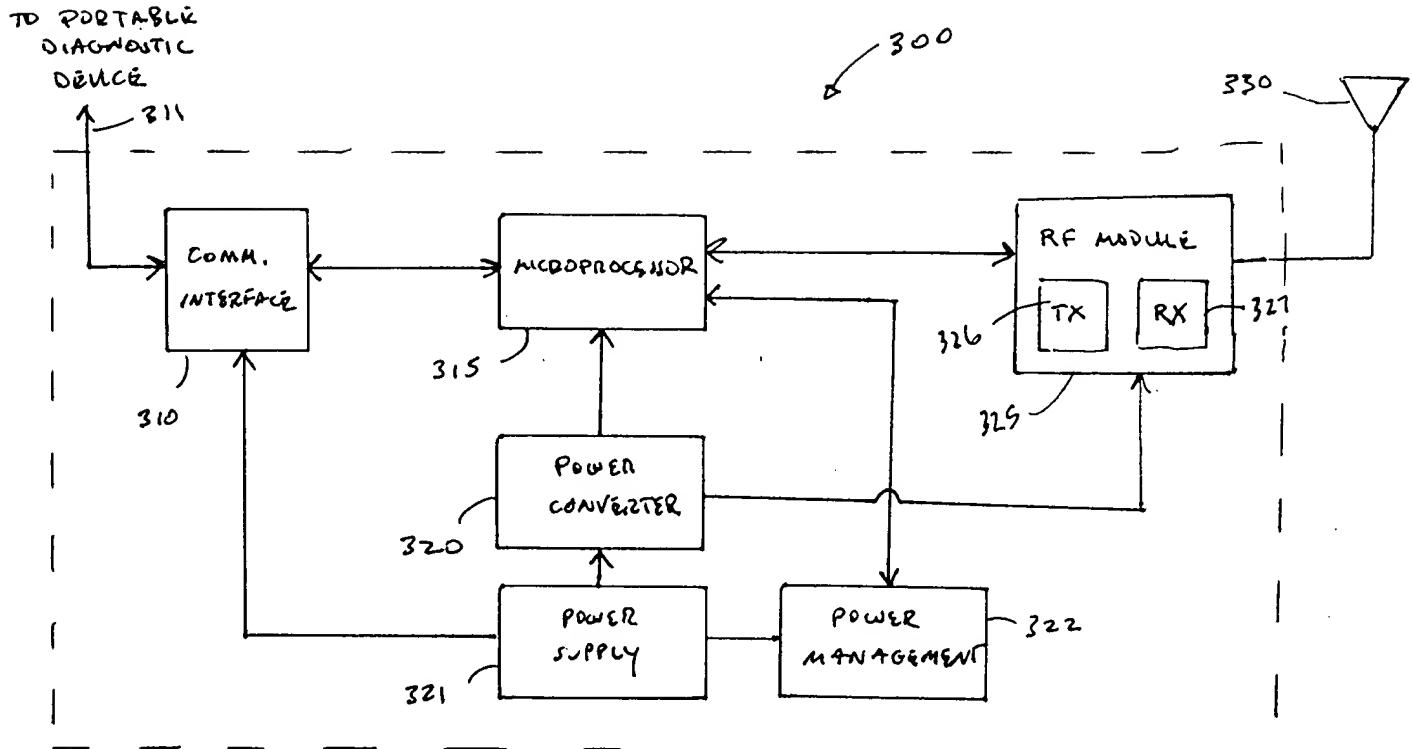


FIG. 10

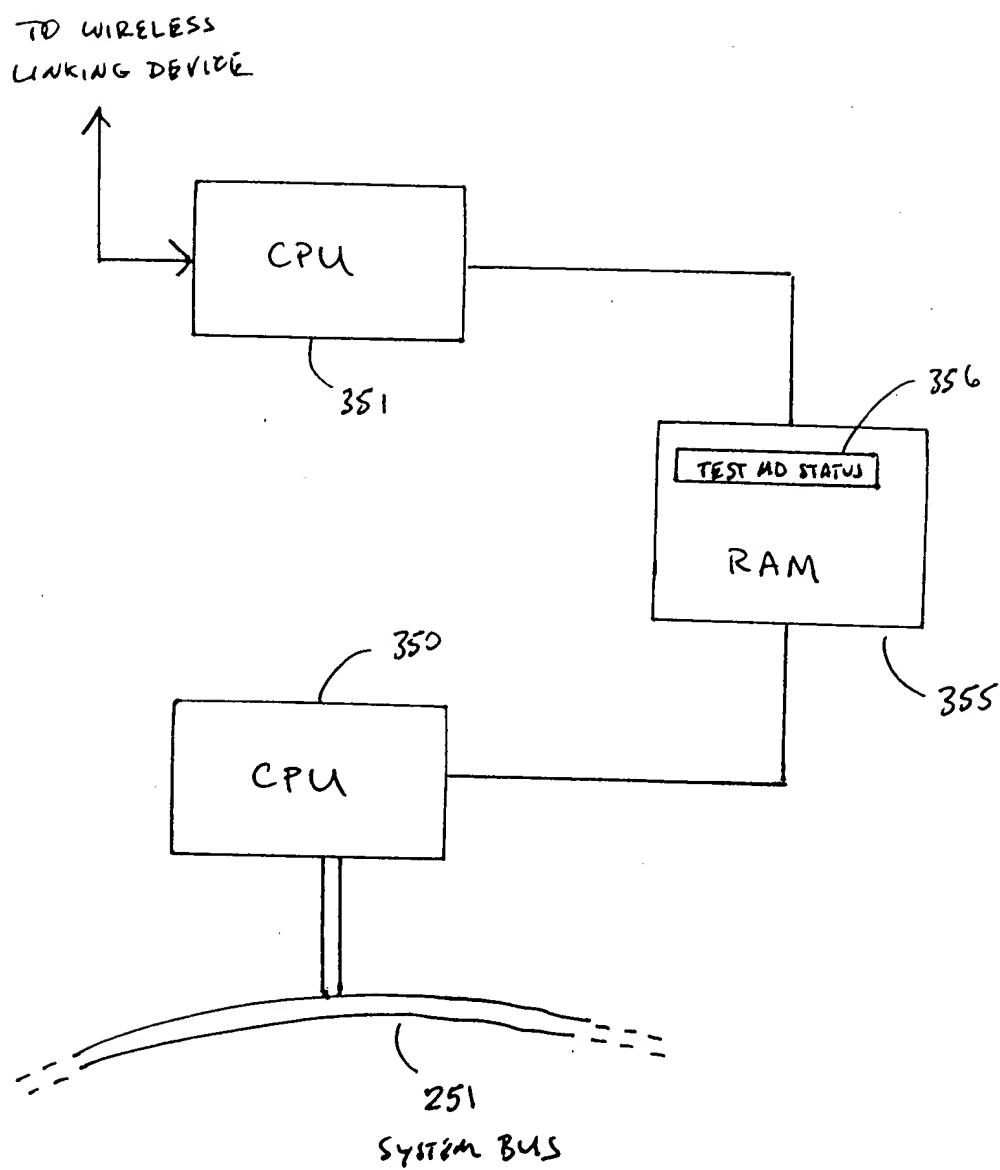


FIG. 11

Figure 12

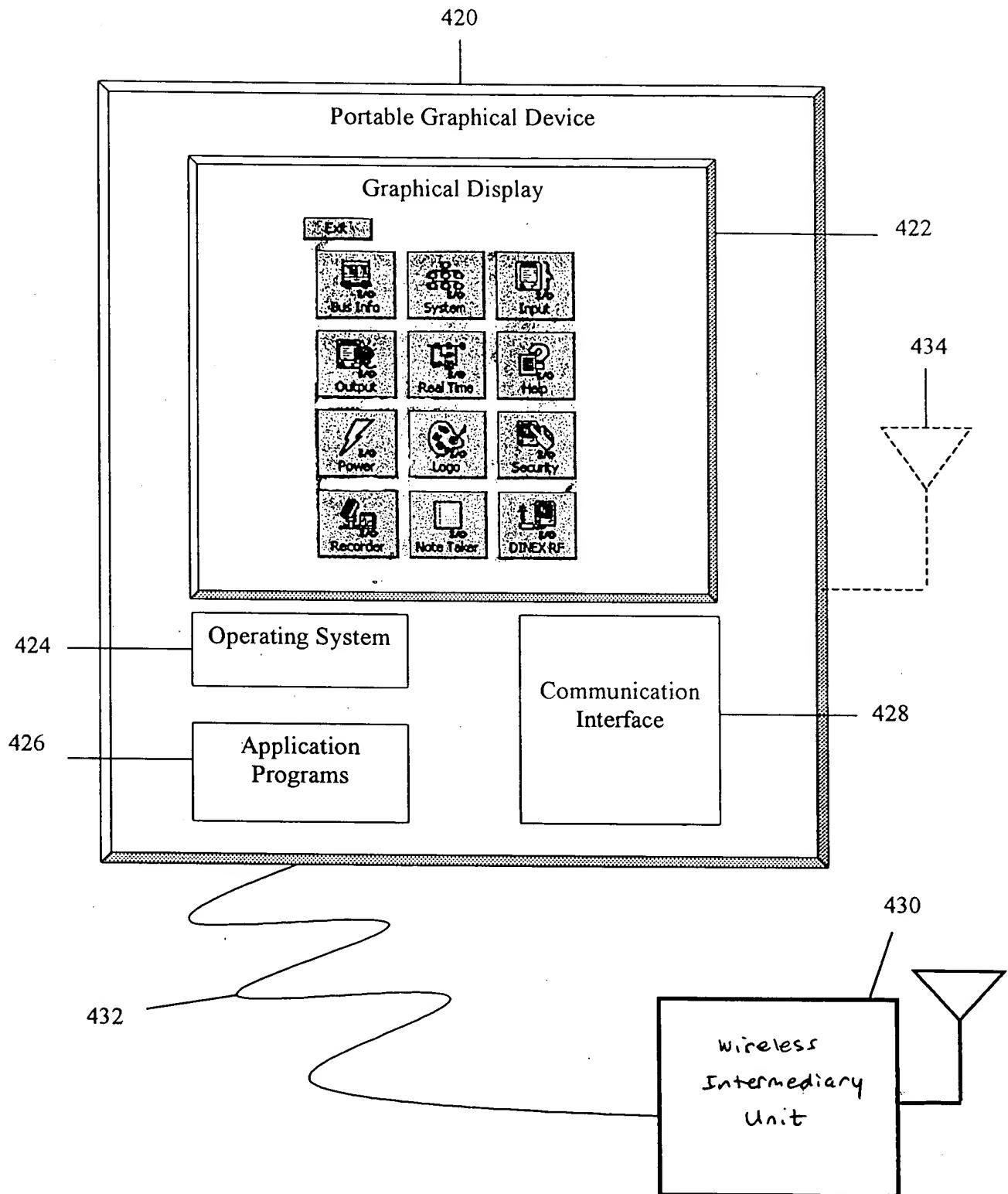
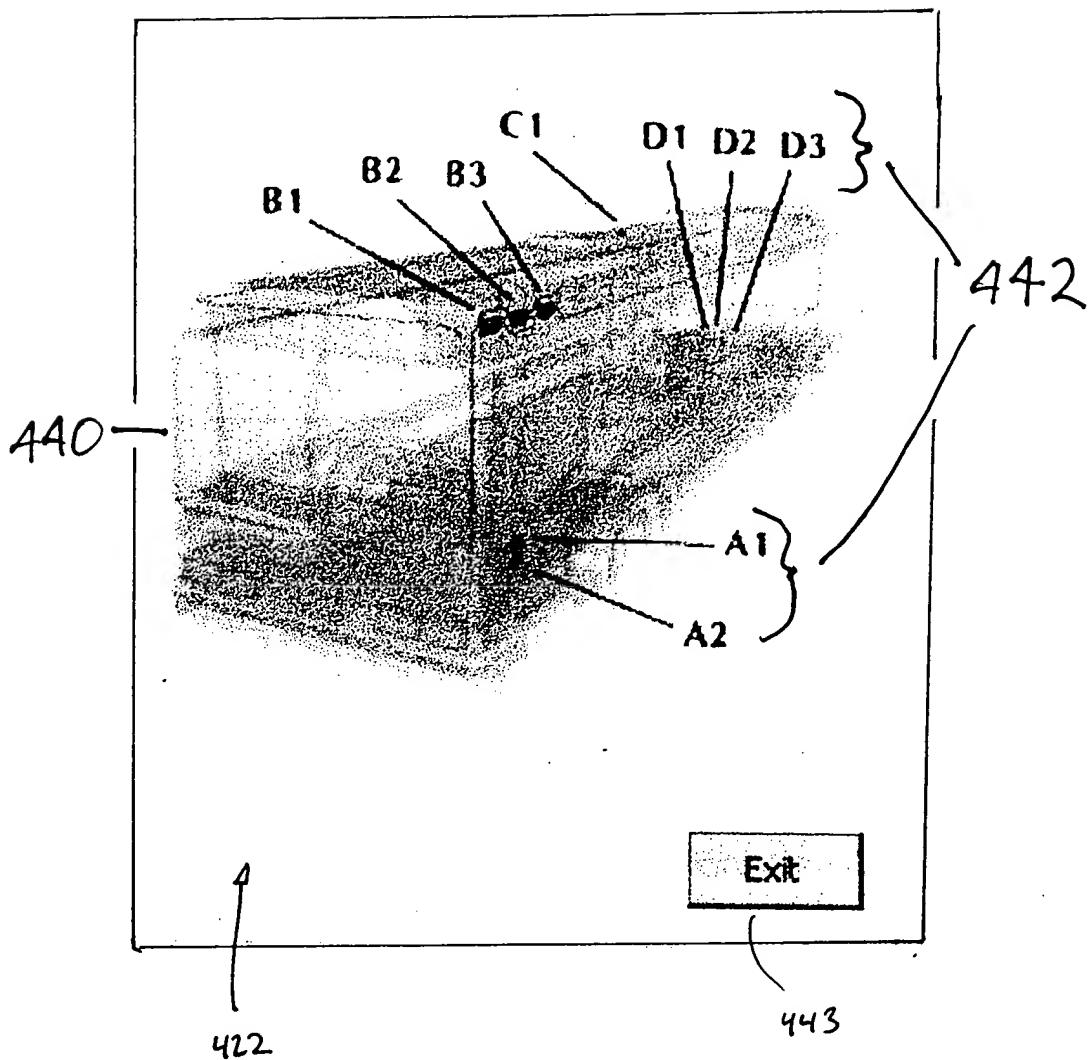


Figure 13



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Figure 14

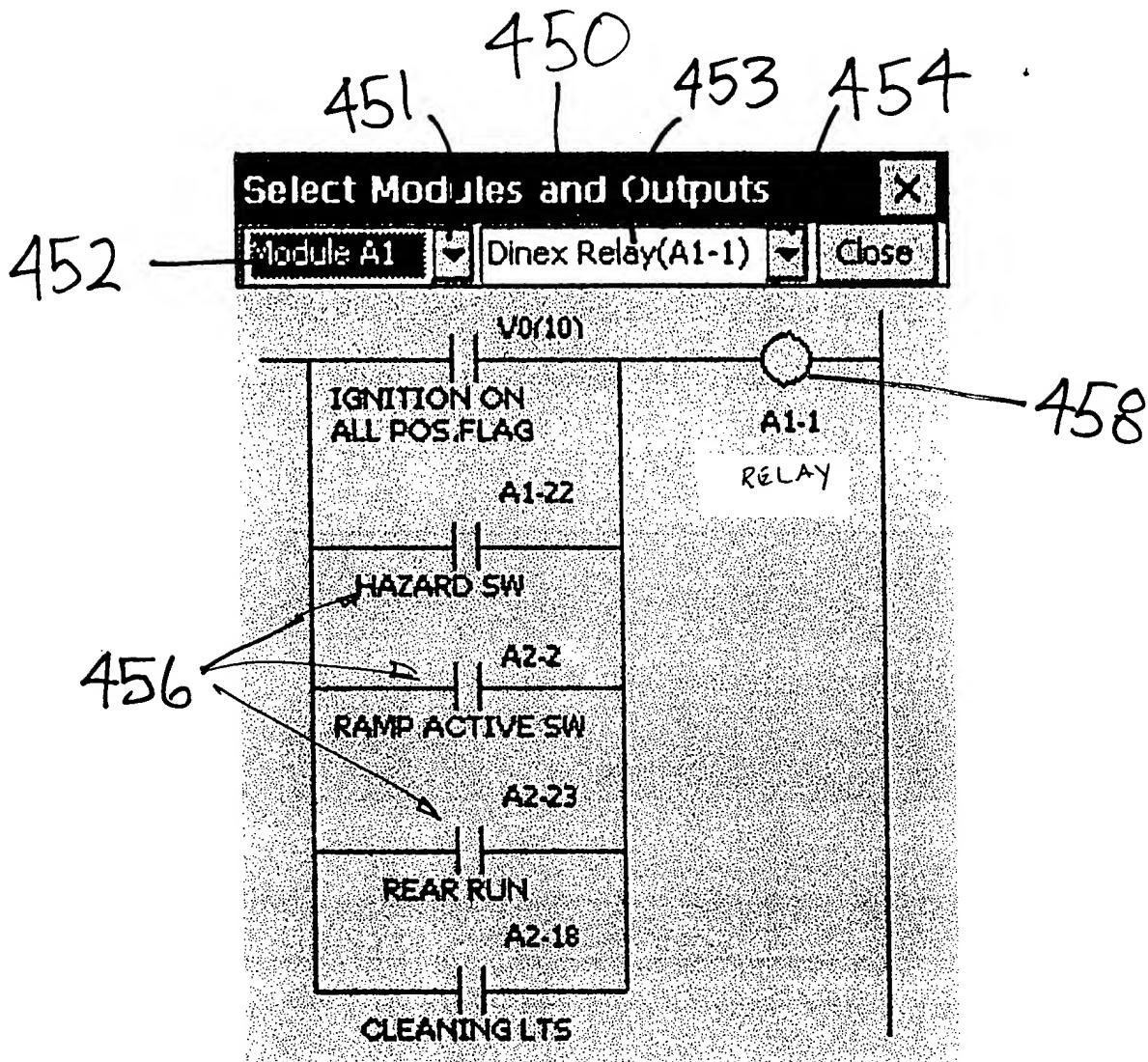


FIGURE 15

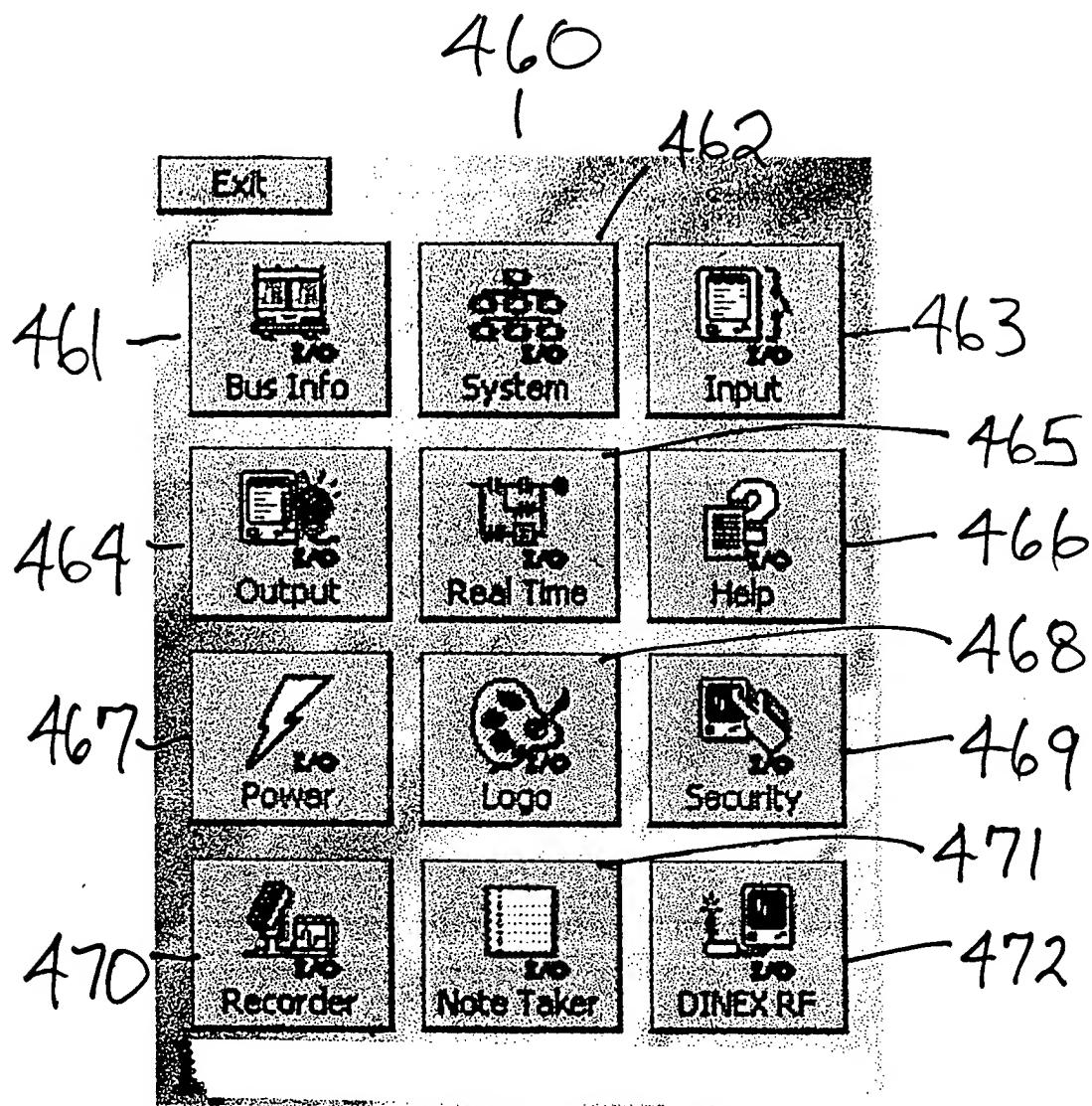


FIG. 16

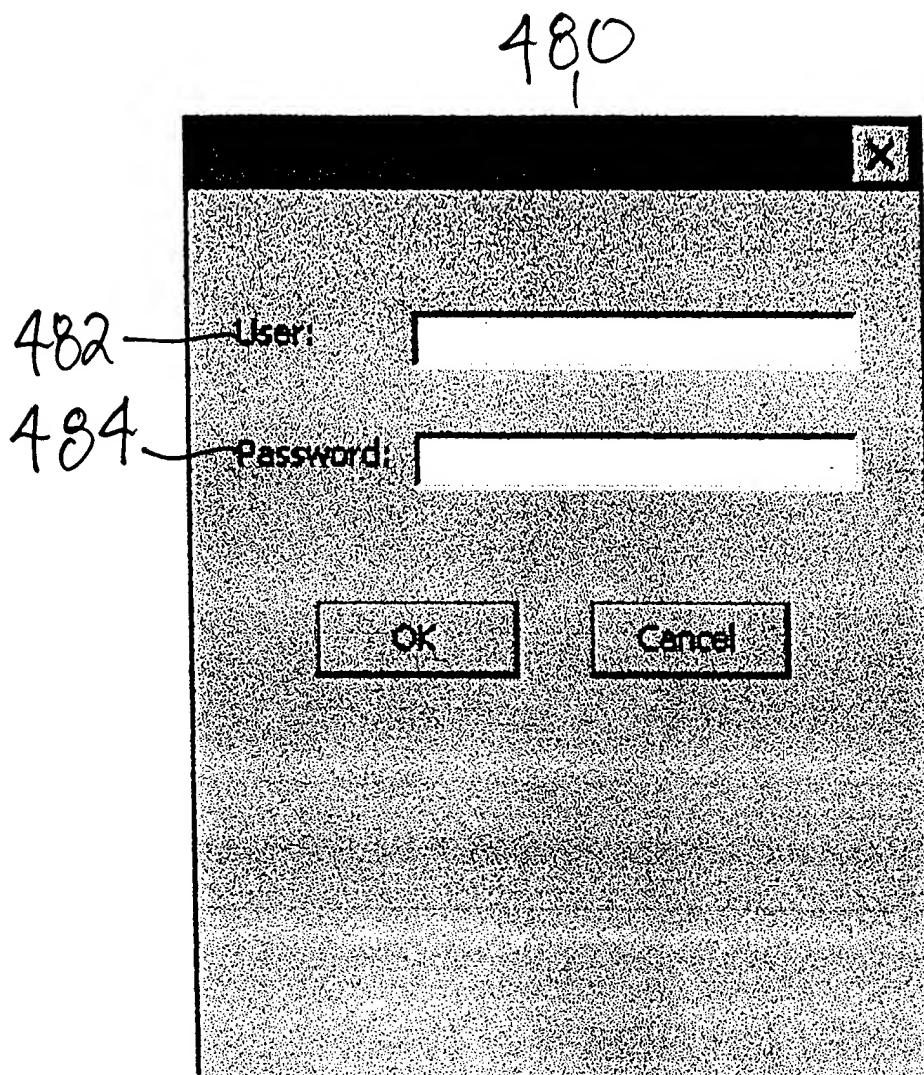


Figure 17

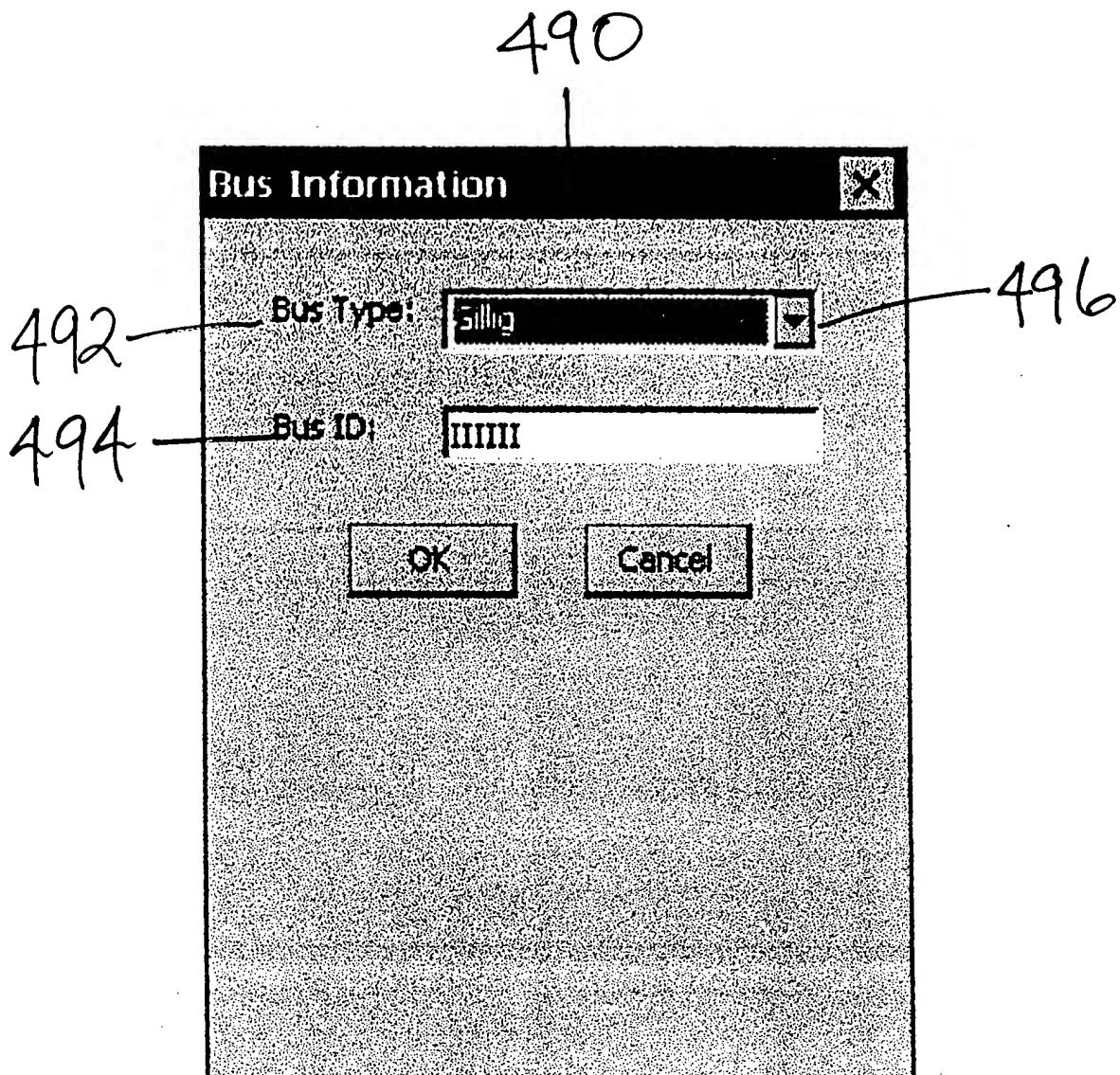
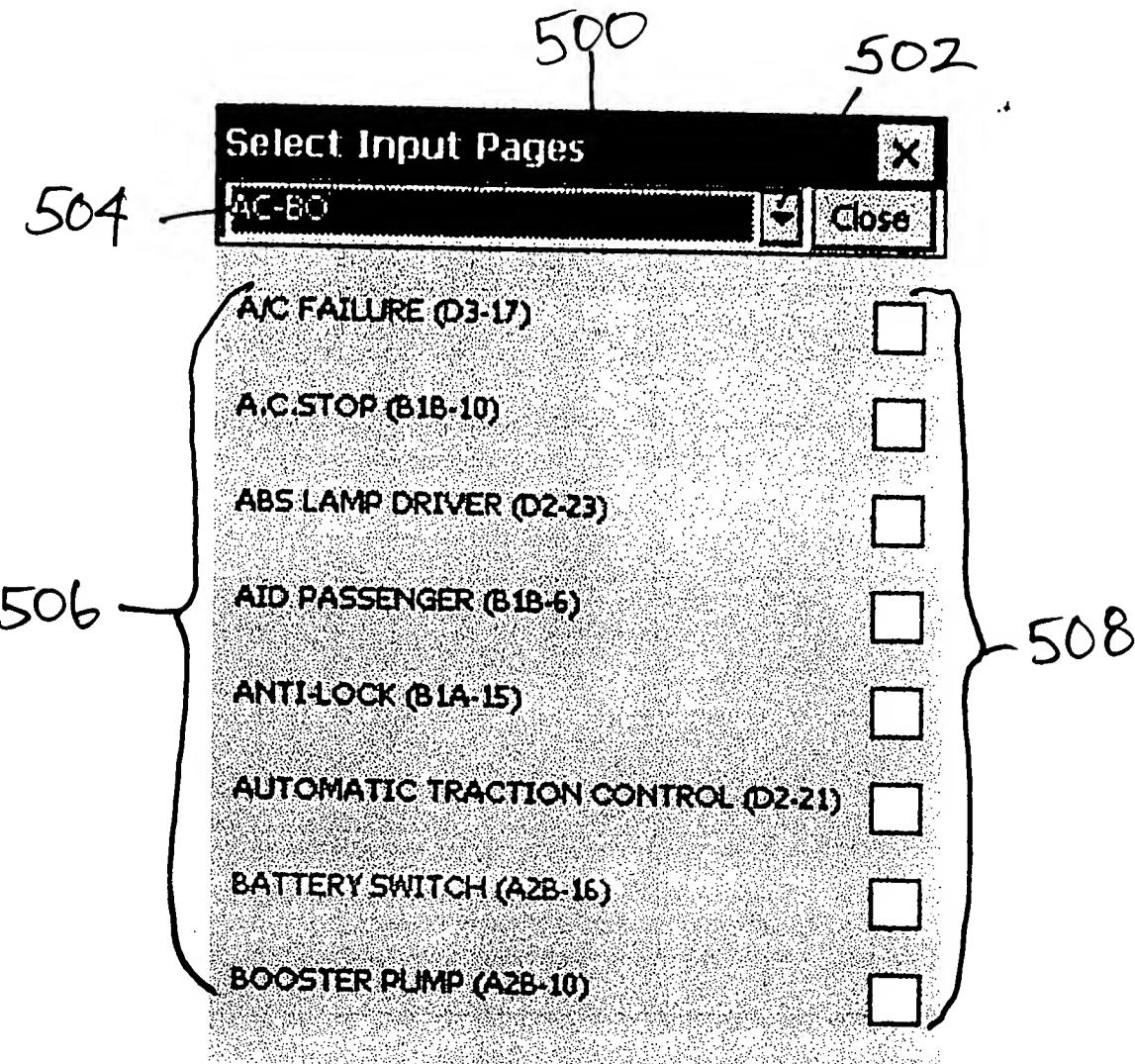


Figure 18



00000000000000000000000000000000

Figure 19

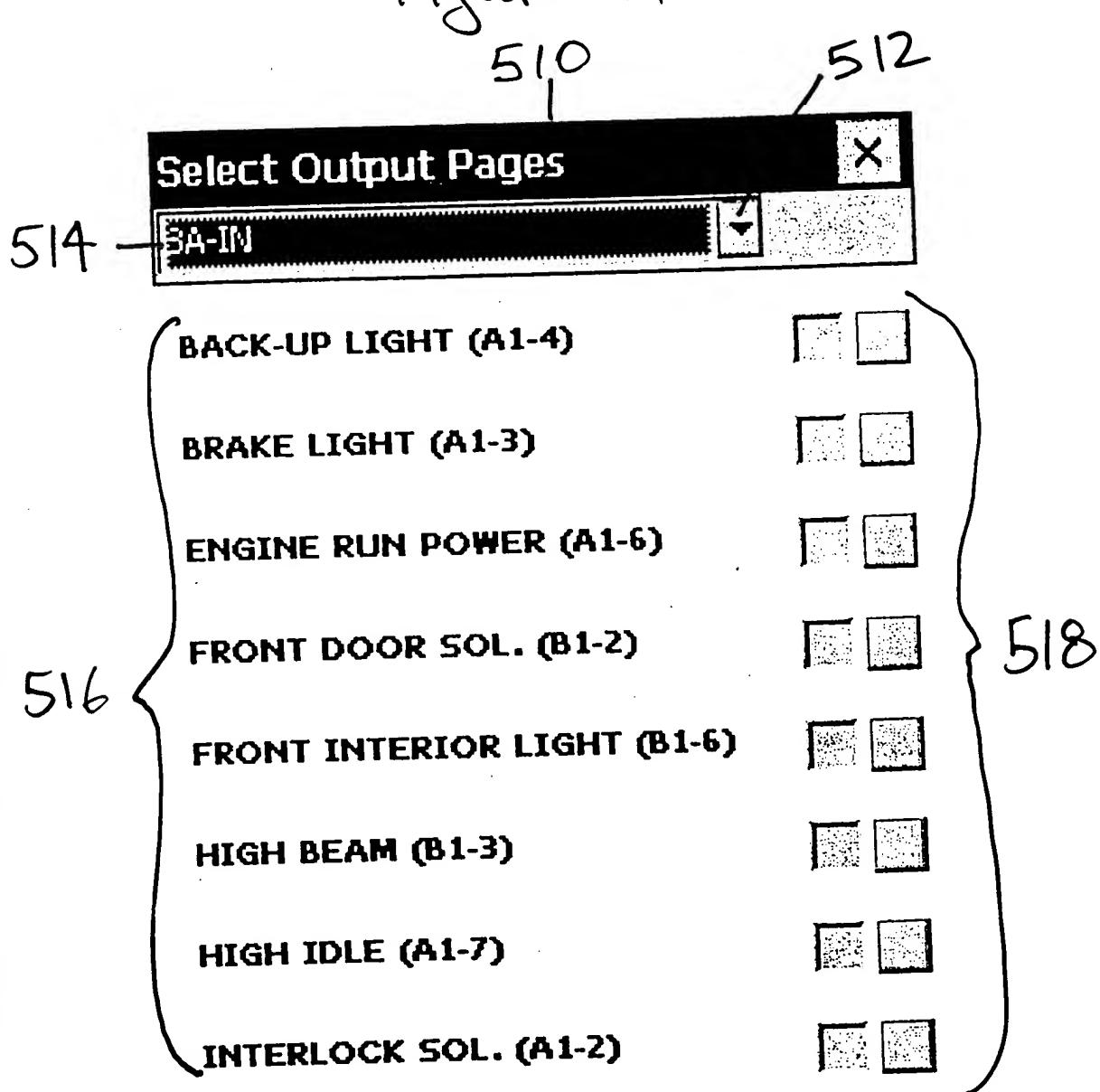


Figure 20

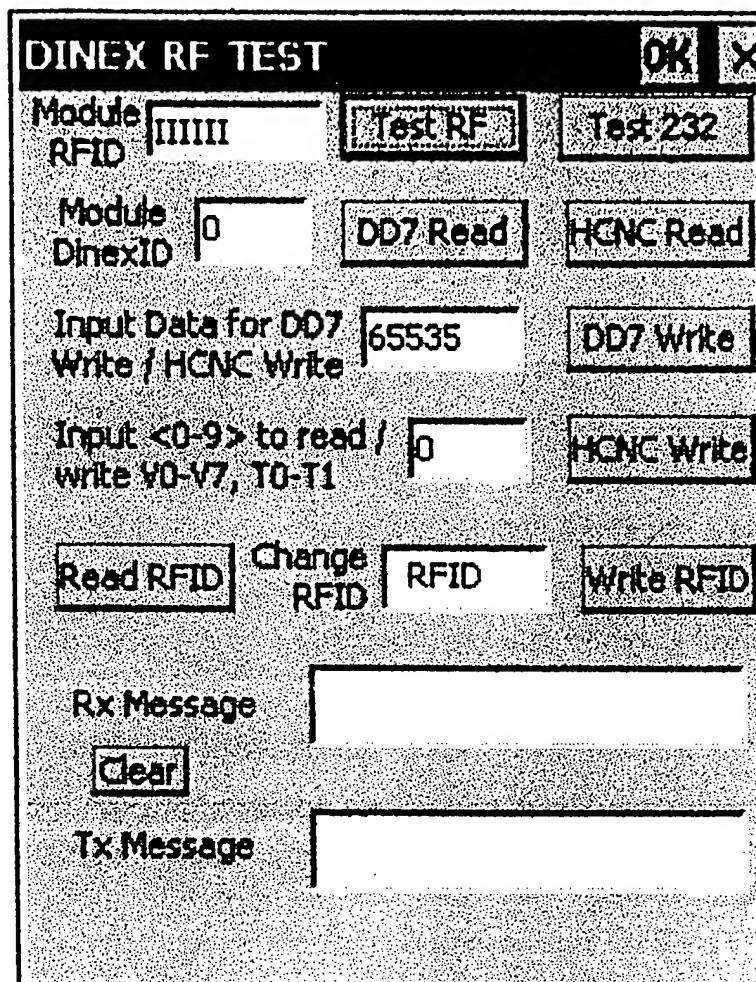
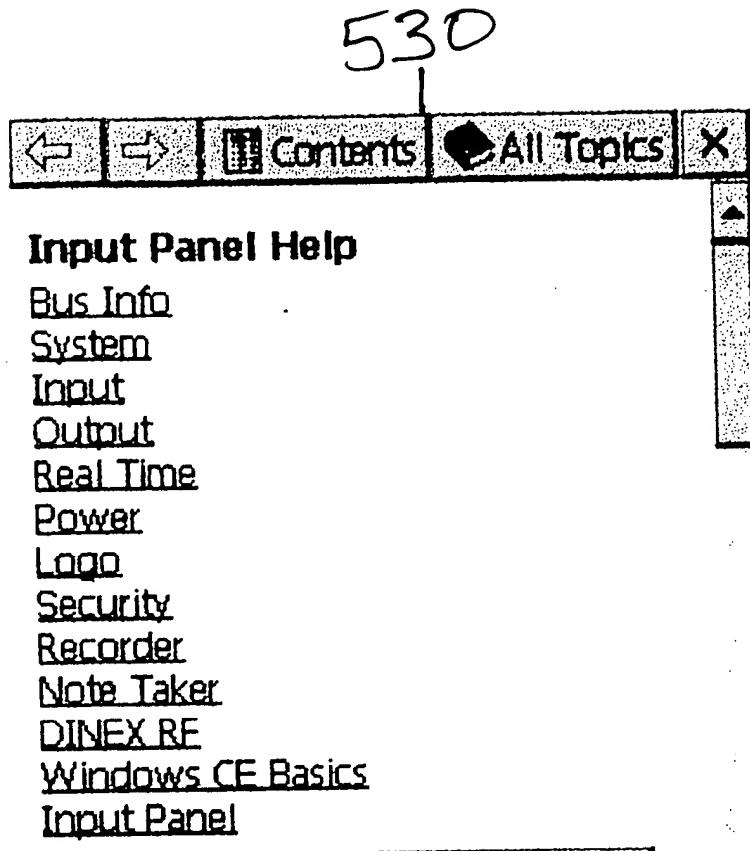


Figure 21



### Bus Info

You can use this application to specify the ID of the bus you want to connect and to specify the bus type



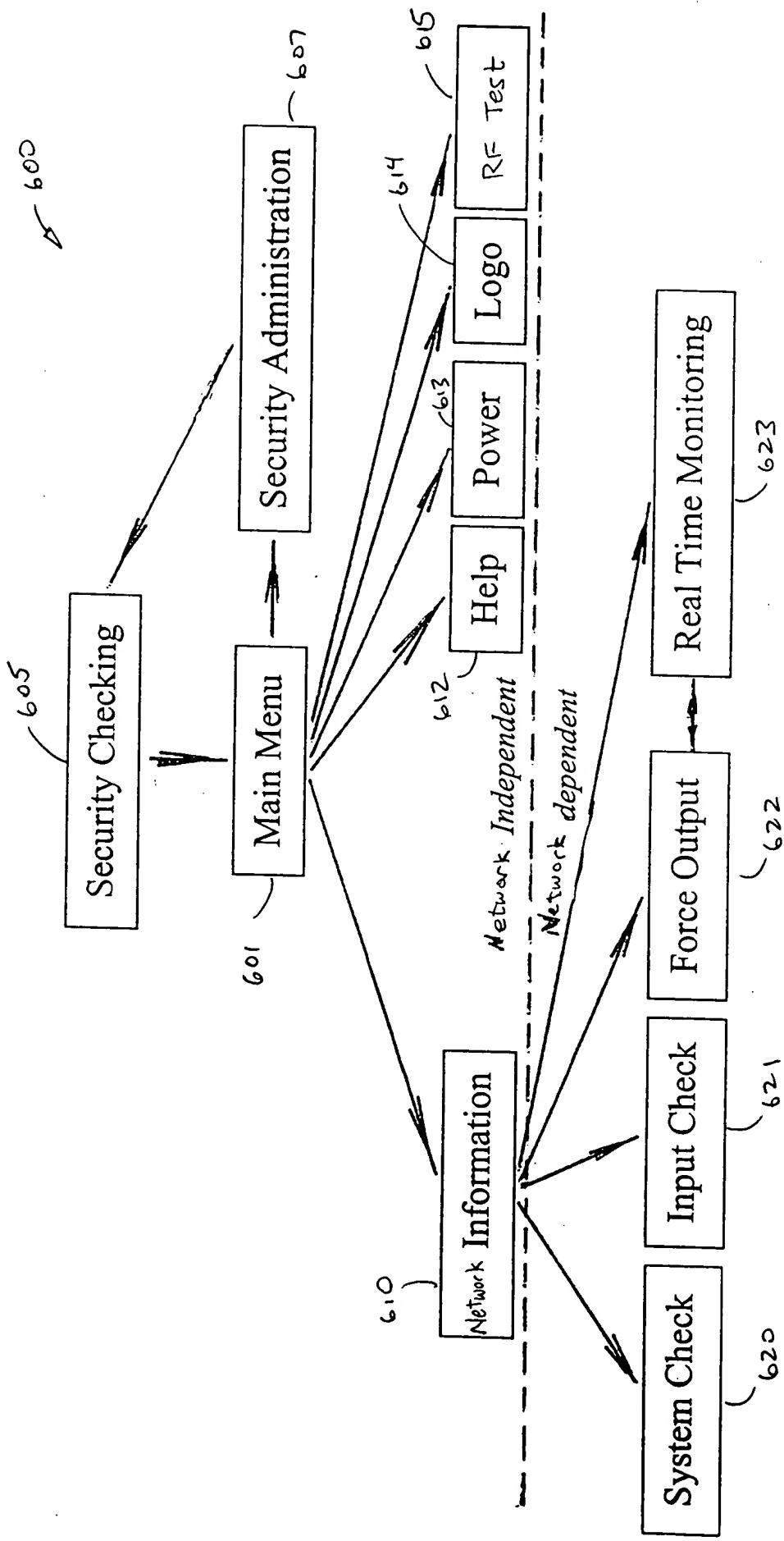


FIG. 22

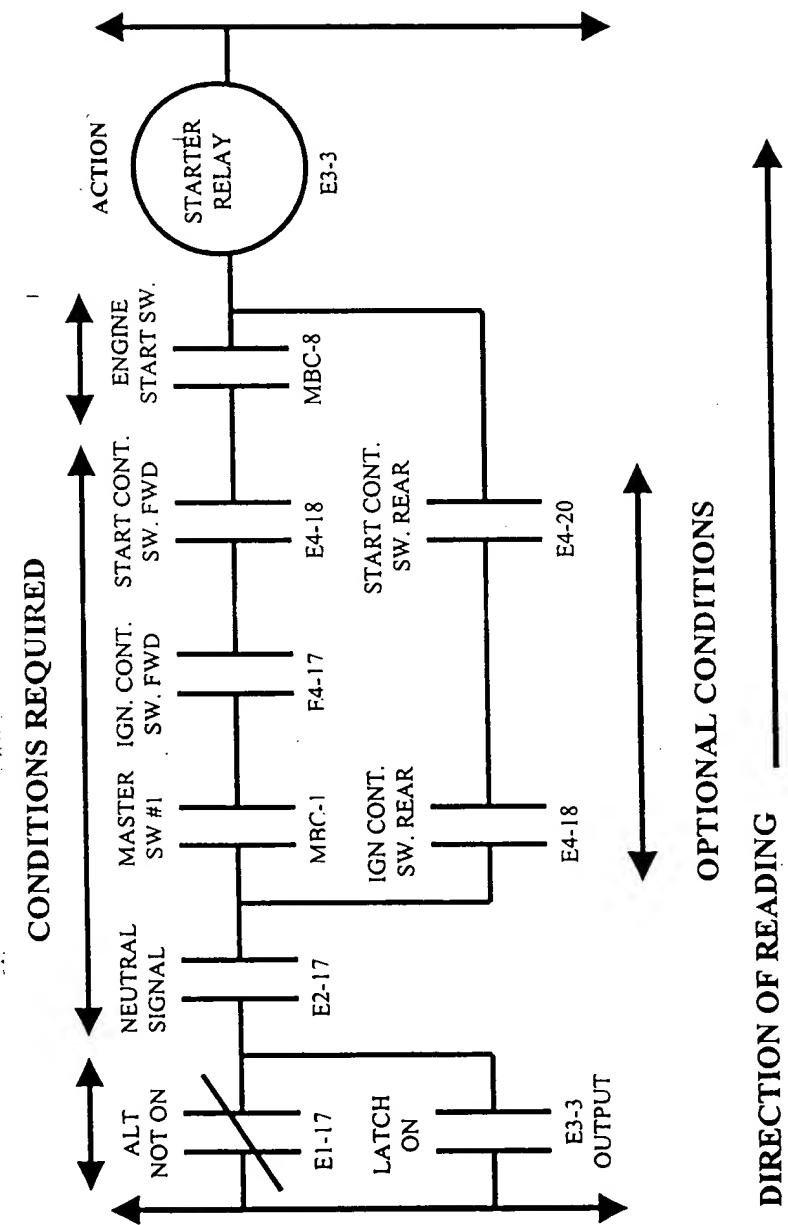


FIG. 23

- Real Time Monitoring

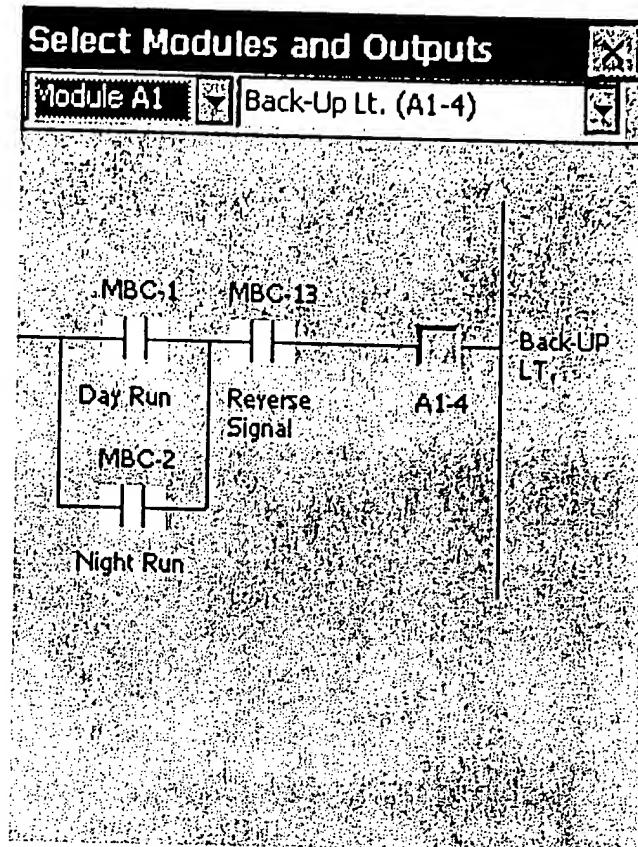


FIG. 24

- Real Time Monitoring

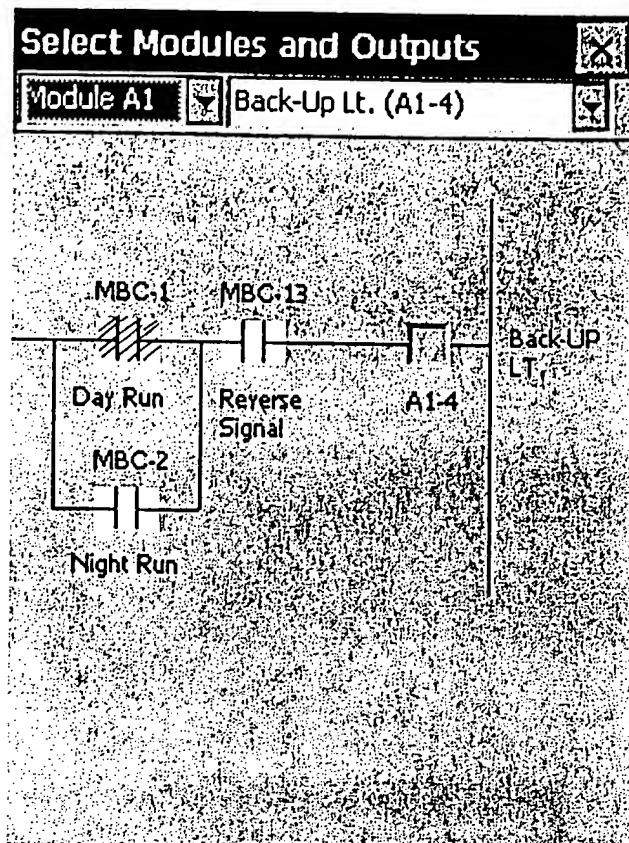


FIG. 25

- Real Time Monitoring

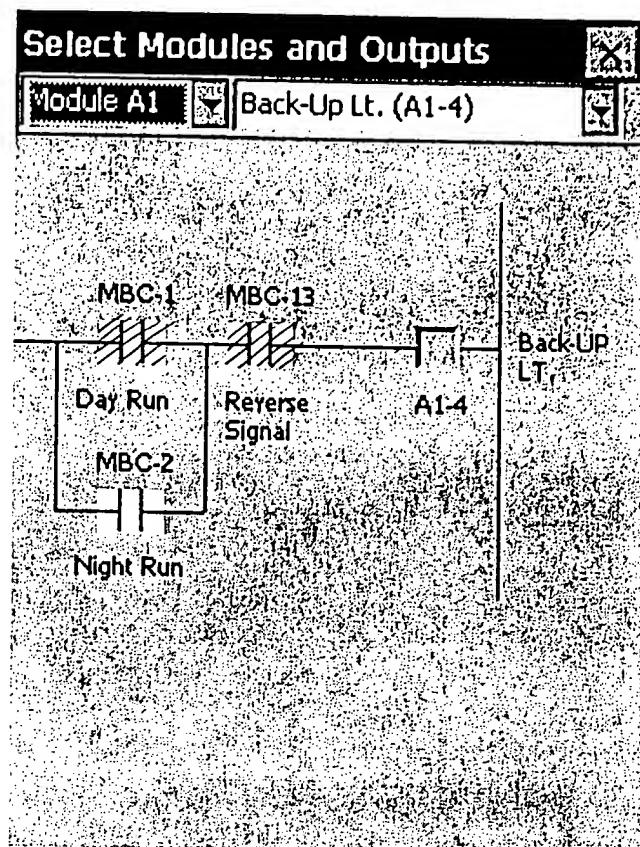


FIG. 26

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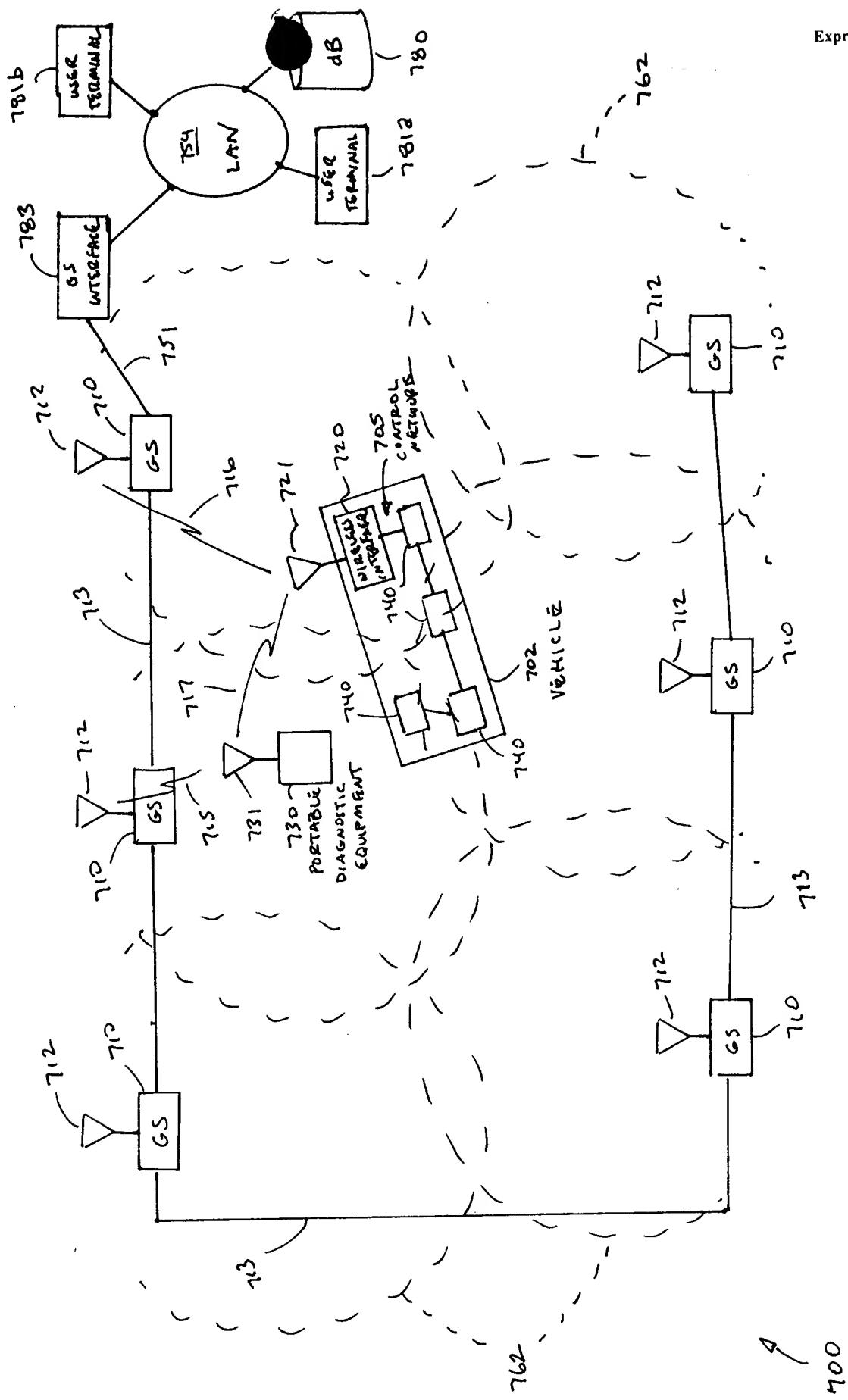


FIG. 27

Figure 28

